



DC Coaters

550 W. Industrial Dr.
Tipton, IN 46072
765-675-6006 www.dccoaters.com

PAINT CERTIFICATION

CUSTOMER: _____

SPECIFICATION: _____
PART NUMBER: _____
QTY: _____
LOT NUMBER: _____
DATE: ___/___/___

PAINT IS PPG CHROME AND LEAD FREE, CATIONIC EPOXY ELECTROCOAT

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Color		Black
Film Thickness		Capable of .4 - 1.2 mils (10 – 30 micron)
****Unless specified on print to be a specific film build. DCC will coat to the film build in PPAP documents.		
Gloss - 60 Degree	ASTM D523	65 - 85
Pencil Hardness	ASTM 3363	2 H Minimum
Crosshatch Adhesion	ASTM D3359	4B - 5B
Direct Impact	ASTM D2794	Pass 120 in/lbs.
Reverse Impact	ASTM D2794	Pass 100 in/lbs.
Salt Spray	ASTM B117	1000 Hours
Humidity	ASTM D2247	1000 Hours Minimum
Water Immersion	ASTM D870	240 Hours Minimum
Gravelometer	GM9508P	6 Minimum
Throwpower	GM 9535P	12 - 15 Inches

The above values are expected results with the system in control

TESTING PERFORMED:

<u>TESTS:</u>	<u>PROCEDURE:</u>	<u>RESULTS:</u>
Film Thickness:	Elcometer	.4 mils to 1.2 mil. (10 to 30 micron)
****Unless specified on print to be a specific film build. DCC will coat to the film build in PPAP documents.		
Adhesion:	ASTM D3359	100% of the paint was not removed
Dime Scrape Test		No removal of paint was observed
Thumbnail Hardness Test	ASTM D3363	No marring of the surface was noted
Humidity (24 hours)	ASTM D2247	No evidence of changes observed
Salt Spray (1000 hours)	ASTM B 117	No change in appearance noted

THE ABOVE TESTING PERFORMED UTILIZING TEST PANELS

The above process meets or exceeds the requirements of the specification mentioned.

Linda K. Gill
President